

Date: Friday, 18/04/2008 1:45:38 PM
User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	MOUNTING LUG		
Job Number	38691	Part Number	D37071		
Estimate Number	13267	Drawing Number	UNDER REVIEW		
P.O. Number		Project Number	N/A		
This Issue	18/04/2008	S.O. No.	08.04.08		
Prsht Rev.	NC	Drawing Revision	U/R		
First Issue	11	Type	MACHINED PARTS		
Previous Run		Material			
Written By	<i>Jeff 08.04.08.</i>				
Checked & Approved By					
Comment	Est Rev.A New Issue 08-04-16 JLM Verified By:EC				
Additional Product	FOR ENGINEERING USE ONLY PROTOTYPE				
Job Number:					
Seq. #:	Machine Or Operation:	Description:			
1.0	MDELRINB1250X2500	Delrin Bar 1.250"X 2.500"			
					
Comment: Qty.: 0.2363 Ft(s)/Unit Total : 0.7088 Ft(s) Delrin Bar 1.250"X 2.500" BATCH: <i>M107758</i>					
2.0	BAND SAW	BAND SAW			
					
Comment: BAND SAW Cut blank 2.700" long					
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1			
					
Comment: HAAS CNC VERTICAL MACHINING #1 HAAS CNC VERTICAL MACHINING #1					
1- Mill as per Folio FA737 Rev: <i>A</i> & Dwg D3707 Rev: <i>A</i>					
2-Deburr per dwg D3707 and countersink .5625" ON DRILL PRESS					
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			
					
Comment: INSPECT PARTS AS THEY COME OFF MACHINE					
5.0	QC8	SECOND CHECK			
					
Comment: SECOND CHECK					
ENGINEERING <i>08.05.12</i> APPROVAL <i>(3)</i> E 08.05.08					

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Job Number: 38691

Part Number: D37071

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



VA

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

108.06.05 Pre-hype

Job Completion



POSITIVE RECALL

EFFECTIVE 04-18 AUTH 1

RELEASED DATE

Change To 00224A
mf 08-06-13

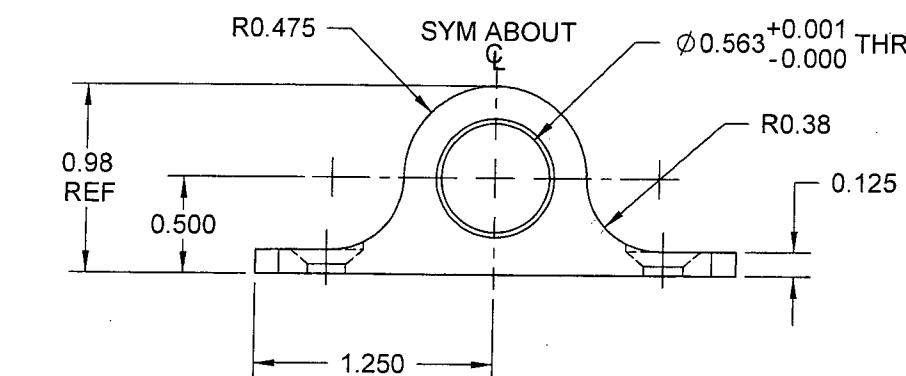
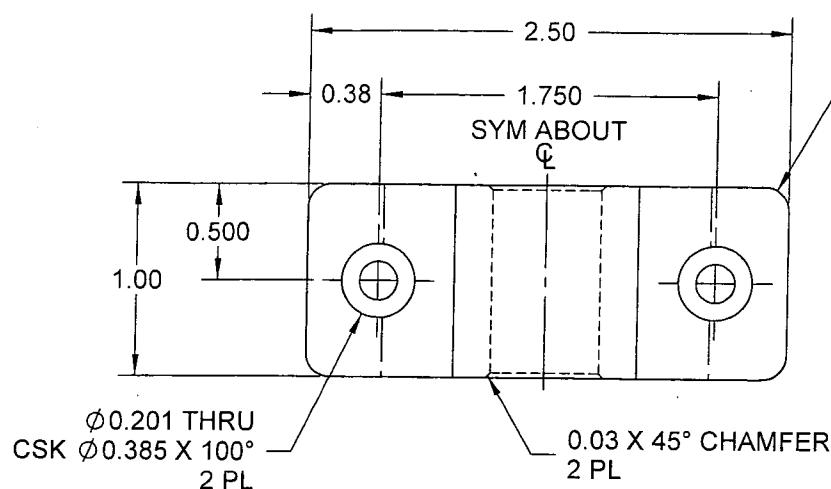
DART AEROSPACE LTD	Work Order:	38692 -
Description: Mounting Loc.	Part Number:	D3701-1
Inspection Dwg: D3701 Rev: P-01	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

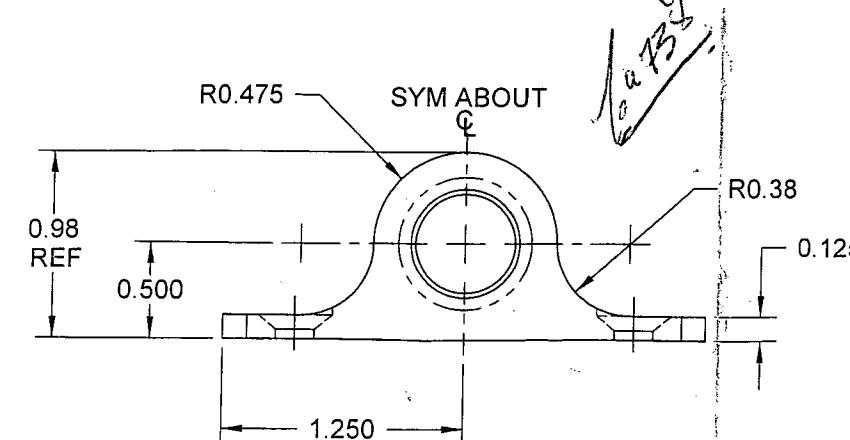
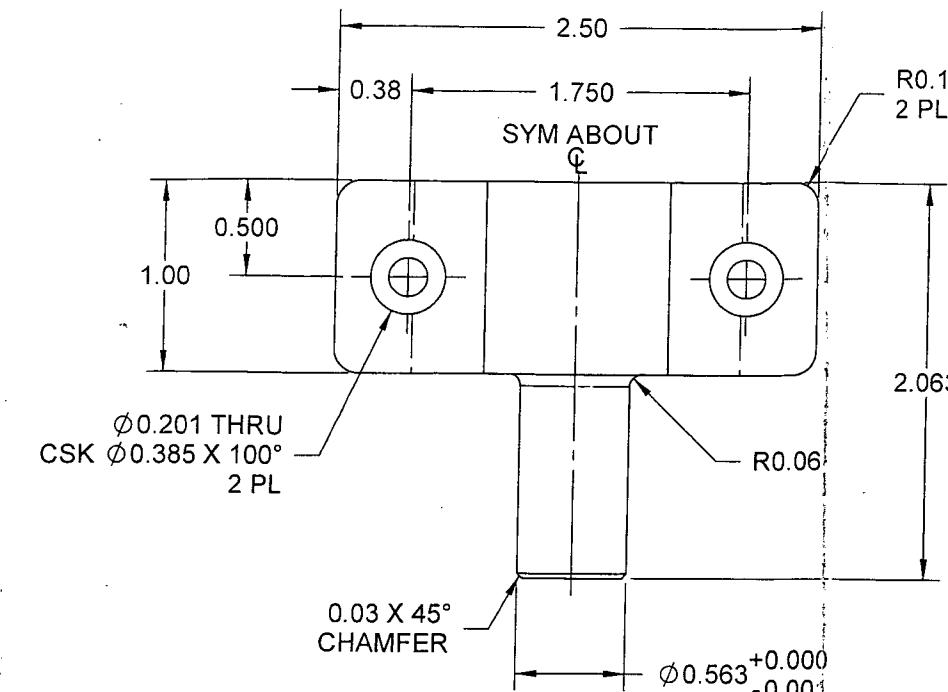
X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	
Date:	08.06.05	Date:	08.06.05	Date:	08.06.05

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3707-1 MOUNTING LUG



D3707-3 MOUNTING LUG

PRELIMINARY ISSUE
08.04.08 ECW/H/172P

DESIGN	14	DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		D3707
APPROVED		REV. A
DE APPR.		SHEET 2 OF 2
DATE	08.04.08	TITLE
		SCALE
		NTS
		COPYRIGHT © 2008 BY DART AEROSPACE LTD
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Receiving Report

Date: 84/16

Batch No: M107708

Supplier: SABIC

Dart P/O: 6135

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection: Costalit N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)

Level 12



Production/Admin:

Date 08/04/17

Location

Received/Costing RC 7643

Initial CL

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

 *** IF YOU ARE NOT CURRENTLY RECEIVING OUR INVOICES ***
 *** VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL ***
 *** ADDRESS OR FAX NUMBER . FAX TO 905-789-3161 ***

RECEIVED APR 21 2008

PLEASE Remit To: SABIC Polymershapes 9150 Airport Road Brampton ON L6S 6G1

Phn : (613)745-7043 Fax : (613)745-4291

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.

SABIC
Innovative
Plastics™

سابك
sabic

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD.

DATE: APRIL 14, 2008

YOUR PURCHASE ORDER: PO00006135

OUR SHIPPER NO: 081901

SABIC POLYMERSHAPES LINE ITEM # 003

QUANTITY: 2 PIECES

DESCRIPTION: ACETRON GP ROD ~~BLACK~~ -- 1.250 X 2.5" X 24"

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4181

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

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